



APACHE
STAINLESS EQUIPMENT
CORPORATION

CONTRACT MANUFACTURING

Outsource with Confidence

Apache has extensive in-house fabrication processes and machines that are required to make our vessels, tanks and custom equipment. The same machines and know-how are used in our contract manufacturing group to produce anything from repeatable parts to full assemblies.

Expertise

- ▶ Parts requiring multiple processes
- ▶ Heavy industrial components
- ▶ Large format fabrication
- ▶ High compliance metal finishing
- ▶ Sanitary equipment fabrication
- ▶ Quality and specialized weldments
- ▶ Grinding and polishing
- ▶ Low Volume Full Assemblies

Industries

- ▶ Aerospace
- ▶ Automotive
- ▶ Bio-Pharma
- ▶ Commercial Building
- ▶ Food & Beverage
- ▶ Food Service
- ▶ Healthcare
- ▶ Heavy Industrial
- ▶ Medical Device
- ▶ Military & Defense
- ▶ Power Generation
- ▶ Water Purification

About Apache Stainless

Apache has been producing stainless capital equipment since we were founded in 1975. We have four synergistic product and services groups: Stainless ASME Tanks, Small/Portable Vessels, Contract Manufacturing and Mepaco Food Processing Equipment.

Many of our fabricators are cross-trained to move fluidly between fabrication processes which elevates the knowledge and expertise of our craftsmen and allows our production capabilities to be more agile to meet delivery times.

Our flexibility, investment in people and skilled trades, and our employee-owner commitment drives advantages for our contract manufacturing customers:

- ▶ *Rapid response and customer service*
- ▶ *97% on-time delivery, measured each month*
- ▶ *In-house customer service, project management*
- ▶ *Expedited services available*

Materials

303
304
316, 316L, 317L
420
904
2201 Duplex
2205 Duplex
17-4
AL6XN
C-22
C-276
C-30
Carpenter 20
G-30
Monel
Nitronic 50
Alloy 600
416
Nickel 200
Aluminum

Machines

LVD Laser
96" x 157"

MITZ Laser
60" x 120"

MITZ Laser
120" x 240"

Punching
33-ton capacity
Up to 5/16" (mild steel)

Drilling
Up to 96" x 96"
Up to 3/4" thick

Pressing
150-ton - 350-ton
120" - 168"

Other
PEM-Serter, Seam
Welders, Turning Lathes,
Stud Welding, Vertical
Saw, Stroke Sander,
Fabricator Plasmas
Punch, Mills, Shears

Finishes

Citric Passivation

Nitric Passivation

Pickle Passivation
Removes the scale
and leaves a matte finish
free from
contamination

Electropolishing
Surface metal is
dissolved removing
all embedded contaminants,
creating a
smooth, mirror finish

Standards / Specs
AMS 2700
Federal Spec. A-380
Federal Spec. A-967
Federal Spec. B-912

Welds

Experience

ASME certification

All positions

MIG/TIG

PED welding

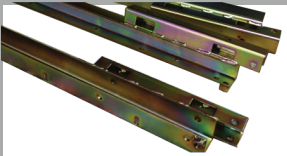
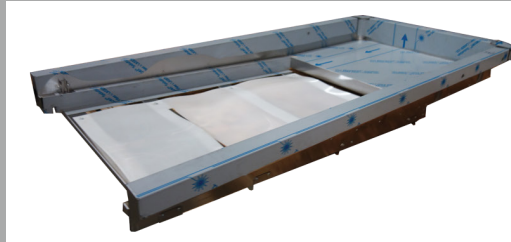
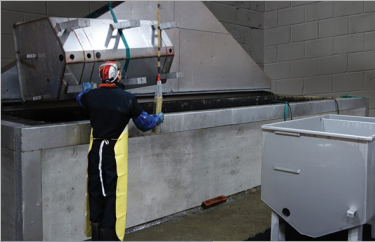
Stainless, High-Alloy

Aluminum

Dissimilar materials

Robotic seam welding

Welding to sanitary
requirements



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